

0.00

Work Order ID 97856

97856

Page 2

March-01-13 9:45:32 AM

Item ID: D412-698-031

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cabin Door Roller, LH

Start Date: 3/01/13 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 3/01/13 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-698-031 Location: _____ PPP Rev: _____								
	SAIP								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

(2) 8 13/3/01

MCJ 13-03-01
MF
13-3-1

Picklist Print

March-01-13 9:45:31 AM

Page 1

Work Order ID: 97856

Parent Item: D412-698-031

Parent Item Name: Cabin Door Roller, LH

Start Date: 3/01/13

Required Date: 3/01/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 08.07.03 EC verified by:LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3121-143

Bracket Assembly

Manufactured

No

120

Each

10.0000

1

2

Location

Loc Qty

Loc Code

ST235A

10

90222

2

94214

8

Manufactured

No

120

Each

24.0000

1

2

Location

Loc Qty

Loc Code

ST235A

24

89137

12

89986

2

94064

4

95281

3

95282

1

95283

2

Manufactured

No

120

Each

9.0000

1

2

Location

Loc Qty

Loc Code

ST235B

9

89194

3

90038

3

95284

3

Manufactured

No

120

Each

13.0000

1

2

Location

Loc Qty

Loc Code

ST241A

13

61679

8

90555

5

D3202-3

Cover

Manufactured

No

120

Each

13.0000

1

2

Picklist Print

March-01-13 9:45:32 AM

Page 2

Work Order ID: 97856

Parent Item: D412-698-031

Start Date: 3/01/13

Required Date: 3/01/13

Parent Item Name: Cabin Door Roller, LH

Start Qty: 2.00

Required Qty: 2.00

D3674-041
BRACKET ASSEMBLY

Manufactured No

120 Each 7.0000

3

6

Location

Loc Qty

Loc Code

ST236

7

90290

3

90524

4

90290 38
90524 38

D3675-1
SLIDING DOOR BRACKET

Manufactured No

120 Each 22.0000

9

18

Location

Loc Qty

Loc Code

ST236A

22

90173

14

90652

8

90173 108
90652 108

43/3/1

8.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 412-030-300-XXX COMPOSITE DOORS)

Qty -019	Qty -021	Qty -031	Qty -032	Qty -033	Qty -035	Part Number	Description
X						D412-698-019	BEARING OVERHAUL KIT
	X					D412-698-021	REPLACEMENT SHIM KIT
		X				D412-698-031	CABIN DOOR ROLLER KIT, LH
			X			D412-698-032	CABIN DOOR ROLLER KIT, RH
				X		D412-698-033	REPLACEMENT DOOR TRACK KIT
					X	D412-698-035	DOOR HANDLE KIT
7						D3121-21	BOLT
5						D3121-241	BEARING ASSEMBLY
1						D3137-3	GUIDE
1						D3137-5	WASHER
2						D3183-045	BEARING ASSEMBLY
	3					D3238-1	SHIM
	1					D3238-3	SHIM
	2					D3238-5	SHIM
	6					D3238-11	SHIM
	2					D3238-13	SHIM
	4					D3238-15	SHIM
		1				D3121-143	BRACKET ASSEMBLY
			1			D3121-144	BRACKET ASSEMBLY
		1	1			D3137-043	BRACKET ASSEMBLY
		1				D3183-043	BRACKET ASSEMBLY
			1			D3183-044	BRACKET ASSEMBLY
		1	1	1		D3202-3	COVER
	3	3				D3674-041	BRACKET ASSEMBLY
	9	9	9			D3675-1	BRACKET
					2	D3779-041	HANDLE ASSEMBLY
					2	D3779-3	PLATE
					2	D3779-043	HANDLE ASSEMBLY
					12	AN525-832R8	SCREW
					12	AN960JD10L	WASHER
					12	MS21042L3	NUT
					12	MS24694-S58	SCREW
1						MS24694-S101	SCREW

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Revision: E

Date: 08.05.01